

The Strength of Doric™

Burial and Urn Vaults Product Catalogue October 2015



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The Importance of the Vault

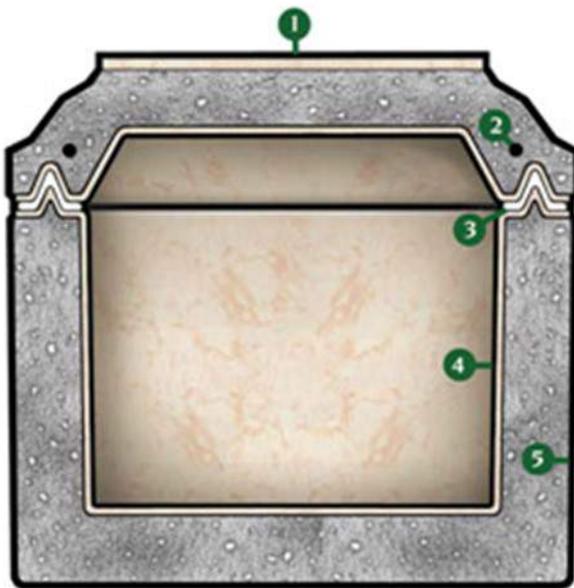
THE BURIAL VAULT FIRST LINE OF PROTECTION



The weight of the earth and heavy equipment used to dig graves far exceeds what an unprotected casket can withstand. A burial vault made of specially formulated reinforced concrete is designed to support these elements and more. Concrete becomes stronger when placed in the ground: so a vault buried years ago could actually be stronger today. Our water resistant, coated and lined vaults are made to place protection from impact and moisture between the earth and the casket. Doric vaults are made to exceed cemetery requirements for strength and rigidity.



THE ANATOMY OF A DORIC VAULT



1. Decorative carapace for added strength that features personalized nameplate & emblem.

2. Steel reinforced cover for added strength.

3. Inner liner of touch ABS Fiberlon®, Lustra-Tech® or Durapreme® bonded to minimum 5000 psi reinforced concrete base and cover

4. Doric's Integra-Seal® forms an extra barrier from moisture after the vault is sealed

5. Exterior of vault has a hand-applied water resistant coating

DORIC
ILLUSTRATION®

The Importance of the Vault



When the burial vault is set at the cemetery it often looks like this. At the conclusion of services the casket is placed in the vault; the vault is sealed above ground and carefully lowered into the grave.

Premium Vaults

Superior Quality Burial Vaults



Bronze™

Triple wall protection combines the durability of reinforced concrete with an ABS Fiberlon® plastic liner for extra strength. Cover carapace is also covered in gleaming bronze for added beauty. Decedent nameplate and appropriate decorative emblem. Bar Handles and subtle elegance. Textured exterior highlighted with two-tone paint to complement the casket selection. Backed by the DORIC full 100 year warranty.



Lydian®

Triple wall protection combines the durability of reinforced concrete with an ABS Fiberlon® plastic liner for added protection and beauty of a copper inner liner for extra strength. Cover carapace is also covered in rich copper for added beauty. Decedent nameplate and appropriate decorative emblem. Bar handles add subtle elegance. Textured exterior highlighted with two-tone paint to complement the casket selection. Backed by the DORIC full 100 year warranty.



Athenian®

Triple wall protection combines the durability of reinforced concrete with an ABS Fiberlon® plastic liner for added protection and the beauty of a stainless steel inner liner for extra strength. Cover carapace is also covered in brilliant stainless steel for added beauty. Decedent nameplate and appropriate decorative emblem. Bar handles add subtle elegance. Textured exterior highlighted with two-tone paint to complement the casket selection. Backed by the DORIC full 100 year warranty.

Approximate Weights	Size Outside	Size Inside
Bronze™.....approx. 2700 lbs.	34”h x 35” w x 91”l	20”h x 30” w x 86”l
Lydian®.....approx. 2700 lbs.	34”h x 35” w x 91”l	20”h x 30” w x 86”l
Athenian®.....approx. 2700 lbs.	34”h x 35” w x 91”l	20”h x 30” w x 86”l



Standard Vaults

Superior Quality Burial Vaults



Double wall protection combines the durability of reinforced concrete with an ABS Lustra-Tech® plastic liner strengthening ribs on all sides for added protection. Matching cover carapace also uses ABS Lustra-Tech for an elegant marble-look finish highlighted by symbolic Greek key and wheat designs. Decedent name and dates of birth and death placed on carapace for added security. Bar handles add subtle elegance. Textured exterior highlighted with two-tone paint to complement the casket selection. Backed by the DORIC full 75 year warranty.



Double wall protection combines the durability of reinforced concrete with a high gloss Fiberlon® polystyrene plastic inner liner with strengthening ribs on all sides for added strength. Six attractive decorative handles for added beauty. Textured exterior highlighted with two-tone paint to complement the casket selection. Backed by the DORIC full 75 year warranty.

Approximate Weights

Patrician®.....approx. 2700 lbs.
 Phoenix®.....approx 2500 lbs.

Size Outside

Patrician® 34" h x 30" w x 86" l
 Phoenix® 34" h x 30" w x 86" l

Size Inside

20" h x 30" w x 86" l
 20" h x 30" w x 86" l



Standard Vaults

Superior Quality Burial Vaults



Double wall protection combines the durability of reinforced concrete with a Durapreme® polystyrene plastic inner liner with strengthening ribs on all sides for added strength. Six decorative handles for added beauty. Textured exterior highlighted with two-tone paint to complement the casket selection. Backed by the DORIC full 50 year warranty.



Double wall protection combines the durability of reinforced concrete with a Durapreme® polystyrene plastic inner liner with strengthening ribs on all sides for added strength. Textured exterior solid color paint to complement the casket selection. Backed by the DORIC full 50 year warranty.

Approximate Weights

Tiara®.....approx. 2500 lbs.
Titan®.....approx. 2300 lbs.

Size Outside

Tiara® 34”h x 30”w x 86”l
Titan® 34”h x 30”w x 86”l

Size Inside

20” h x 30”w x 86”l
20”h x 30”w x 86”l



Personalization-Vault Colors

Superior Quality Burial Vaults

We have a variety of colors available to complement the casket selection.



Gold



Bronze



Copper



Orchid



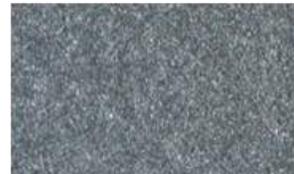
Taupe



Black



Silver



Silver Blue

Two tone colors available in the following Doric vaults:
Bronze♦Lydian♦Athenian♦Patrician♦Phoenix♦Tiara

One tone colors available in the following Doric vaults:
Bronze♦Lydian♦Athenian♦Patrician♦Phoenix♦Tiara♦Titan



Pictured is a Bronze Doric Vault painted in a two tone color bronze with gold highlights.



Pictured is a Titan Doric Vault painted in a one tone gold color.



Classic Metal Vaults

Superior Quality Burial Vaults

The Laurel Line



Galvanized-Silver

Using a hot-dipped galvanizing process, metal in the base and dome of these vaults is treated with a zinc iron alloy to enhance metal durability. Offered in 10 GA and 12 GA

Textured Copper and Silver

This steel burial vault is double coated with a finish technique that produces a distinctive wrinkle textured. Offered in 12 Ga.



Oversized Textured Silver



Dimensions

Interior 30.5"x86"x24.5

Exterior 33.5"x89"x28.5"

Oversized Available

Interior 36"x92"x30"

Exterior 38.5"x94.5"x33.5"

Interior 42"x92"x30"

Exterior 45"x94.5"x33.5"

Interior 48"x92"x30"

Exterior 50.5"x94.5"x33.5"

Metal Box

Interior 31"x86"x24.5

Exterior 33"x88"x25"

Infant White Powder Coat

Interior 18"x41"x15.5"

Exterior 20.5"x43"x19"

Interior 22"x51"x19.5"

Exterior 25"x54"x27"

Interior 26"x74"x23.5

Exterior 28.5"x76.5"x27"

Infant Combination Casket/Burial Vault

Superior Quality Burial Vaults



Daisy Chrisom™ *Casket/Vault Combination*

Delicately sculpted daises cover the lid of the casket-vault combination. The exterior is decorated with softly fluted corners, molded end handles and a gracefully curved base. The finish is delicate gold pearl lined in pure white velvet with a shirred valance. The pillow is surrounded with lace, a small daisy rests in the corner. Manufactured of strong molded polymer, the Daisy Chrisom™ has a precision fit tongue and groove, sealed with a special pure white butyl sealant for added protection. The Daisy Chrisom™ is supplied with a Legend of the Daisy and a presentation card and memorial seed packet to be given to parents. Backed by Doric limited 70-year warranty.

Available In the Following Sizes

	Inside Size	Outside Size
Daisy Chrisom™ -3 ft	14 ½" w x 35"	20 ½" w x 40"
Daisy Chrisom™ -2 ft	9" w x 23"	14 ½" w x 28 ½"
Daisy Chrisom™ -18"	8 ¼" w x 18"	12" w x 21 ½"

*The
Strength
of
Doric™*

Urn Vaults

Superior Quality Burial Vaults

Premium Urn Vaults



Bronze[™] by DORIC

Triple wall construction with an outer wall of durable concrete, an ABS Fiberlon® polyribbed plastic inner liner and a brilliant bronze inner liner. Top seal design with a matching bronze carapace on the cover.



Lydian[®] by DORIC

Triple wall construction with an outer wall of durable concrete, an ABS Fiberlon® polyribbed plastic inner liner and a gleaming copper inner liner. Top seal design with a matching copper carapace on the cover.



Athenian[®] by DORIC

Triple wall construction with an outer wall of durable concrete, an ABS Fiberlon® polyribbed plastic inner liner and a brilliant bronze inner liner. Top seal design with a matching stainless steel carapace on the cover.

Standard Urn Vaults



Patrician[®] by DORIC

Double wall construction with an outer wall of durable concrete and an ABS Lustra-Tech® polyribbed plastic inner liner. Top seal design with a matching Lustra-Tech carapace on the cover.



Tiara[®] by DORIC

Double Wall Construction with an outer wall of durable concrete and a Durapreme® polyribbed plastic inner liner. Two-tone textured exterior.

Dimensions

Outside 15"l x 15"w x 18.5"h
Inside 12.5"l x 12.5"w x 14.5"h



Titan[®] by DORIC

Double Wall Construction with an outer wall of durable concrete and a Durapreme® polyribbed plastic inner liner. One tone textured exterior.

Urn Vaults

Superior Quality Burial Vaults

Cultured Marble Urn Vaults

EXECUTIVE SERIES

Handcrafted cultured marble available in five different colors. Beautiful hi-gloss finish. Available liners of bronze, copper and stainless steel.

Regular Size

Exterior: 15.5”l x 12.5”w x 11h”

Interior: 9”l x 12”w x 8”h

Weight: 65 lbs.



DUV-8924
Rose



DUV-8911
White/Gold



DUV-8912
Black



DUV-8930
White/Pink



DUV-8920
Jade

Tall Size

Exterior: 15.5”l x 12.5”w x 16.5”h

Interior: 11.5”l x 9.75”w x 13.5”h

Weight: 85 lbs.



DUV-8924T
Rose



DUV-8911T
White/Gold



DUV-8912T
Black



DUV-8930T
White/Pink



DUV-8920T
Jade

Personalization

Superior Quality Burial Vaults

We offer a variety of emblems to personalize any of our DORIC Vaults (Bronze, Lydian, Athenian, Patrician, Phoenix, Tiara and Titan). All of our DORIC Vaults come with a name plate with full name, year of birth and year of death.



Service Emblems



U.S. Air Force



U.S. Army



U.S. Coast Guard



U.S. Navy



U.S. Marines



Caduceus



Lions



K of C



Masonic



American Legion



Odd Fellows



Fireman



Police

Special Interest



Golf



Fisherman



Horse



Deer

Floral



Wreath

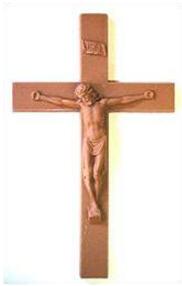


Rose

Personalization

Superior Quality Burial Vaults

Religious Emblems



12" Crucifix



14" Cross



10" Our Lady of Guadalupe



8" Dove



Star of David
7" or 10"



7" Praying Hands



7" Cherubs

Metal Emblems

Available in Copper, Stainless Steel and Bronze



Old Glory



A symbol of freedom and right, *Old Glory*
A final tribute to any American who loves the flag.
Old Glory plaque can be placed on the following vaults Bronze, Lydian,
Athenian, Patrician, Phoenix, Tiara and Titan.
(Athenian with *Old Glory* pictured)

Carapace Personalization

Superior Quality Burial Vaults

GARDEN



FULL FLAG



FLYING FLAG



2 FLAG



Carapace Personalization

Superior Quality Burial Vaults

BEACH



SUNSET



STREAM



HARVEST



Carapace Personalization

Superior Quality Burial Vaults

MEADOW



BALLOON



ANGEL



Carapace Personalization

Superior Quality Burial Vaults

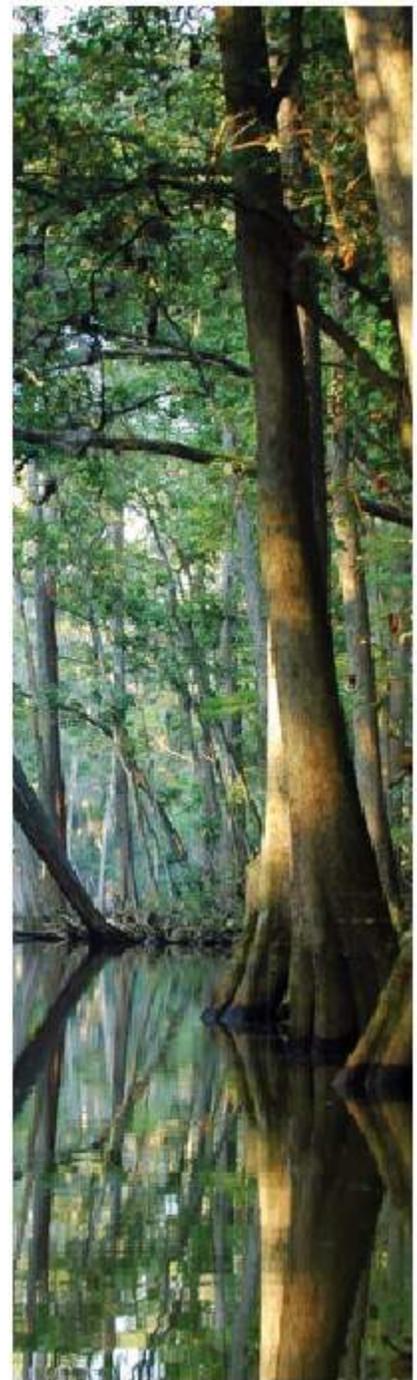
SUNSET



CONEFLOWER



REFLECTIONS

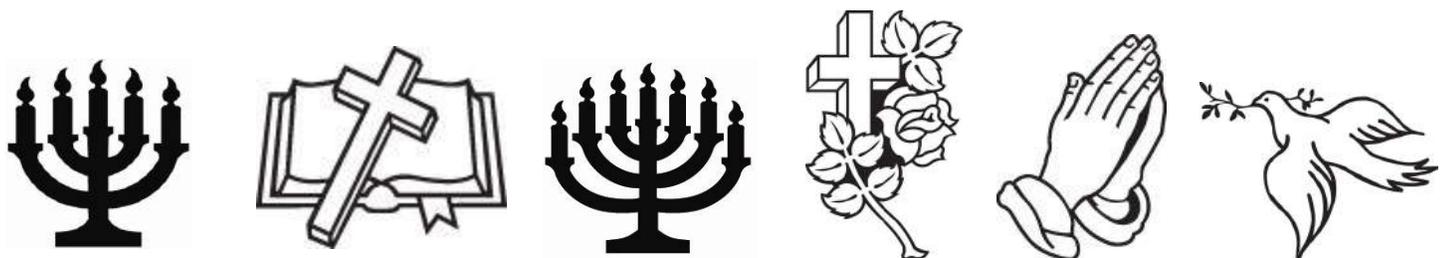
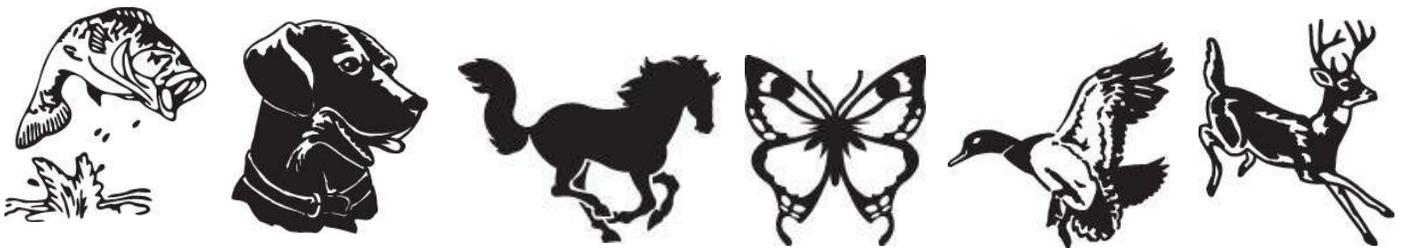


Personalization

Superior Quality Burial Vaults

Vinyl Emblems

We have a wide selection of vinyl emblems. Our vinyl emblems can be placed on urns, urn vaults and our DORIC Vaults (Bronze, Lydian, Athenian and Patrician.)



Manufacturing

Superior Quality Burial Vaults

C&M Concrete is independently inspected by the National Concrete Burial Vault Association. These field inspections and their certification assure you of receiving a product that has been made to exacting standards.

Here is a step-by-step look at how a burial vault is manufactured.



Doric vaults feature an exclusive ribbed inner lining formed to exacting standards at our manufacturing facility in Kerrville, TX.



Burial vault liner is prepared to receive its outer casing of concrete. A layer of Integra-Bond® assures proper lamination.



Integra-Seal® butyl sealing compound is laid into the seal groove on the cover of the vault.



Concrete is poured into the base form and vibrated to insure all air pockets have been removed. The process is repeated for the cover to complete the vault.



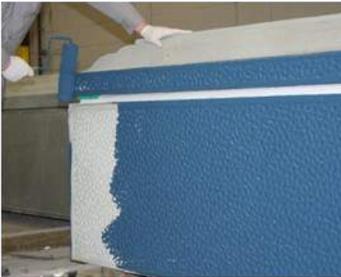
After the concrete begins to set, the forms are removed. The product is smoothed and stored for final curing and finishing.

Manufacturing

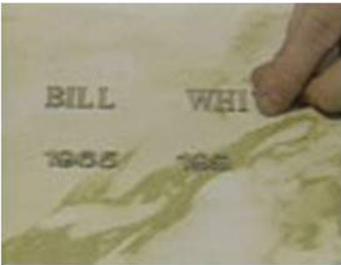
Superior Quality Burial Vaults



The vault begins the controlled 28-day process of curing to a load bearing strength of 5000 pounds per square foot. It will continue to cure after it is placed in the grave.



A water resistant exterior finish is applied to the outside of the vault. A hand applied highlighting completes many Doric vaults.



Personalized nameplate and emblem are applied and the vault is prepared for delivery to the cemetery on the day of the funeral.

Construction Components

Plastic Inner Liners

DORIC FIBERLON® plastic is formed with strengthening ribs for use as a lining in the DORIC PHOENIX®. It is

a super high impact enhanced plastic. It evidences great impact and compressive strength. Consumers find applications of plastics such as FIBERLON® in NFL football helmets, telephone set casings and snowmobile or waverunner components. The bronze, copper and stainless steel inner liners of the DORIC BRONZE®, LYDIAN® and ATHENIAN® are chemically bonded to FIBERLON® for additional strength.

LUSTRA-TECH® used on the DORIC PATRICIAN® is a high-gloss, high impact plastic formulated to enhance

impact and tensile strength. LUSTRA-TECH® gives the PATRICIAN® a classic look of marble. Plastic similar to LUSTRA-TECH® are used in luggage and construction.

DURAPREME® is used to form the linings of the DORIC TIARA® and TITAN®. It is a tough high impact plastic. When formed into a lining with strengthening ribs on all sides, it exhibits tough flexural strength. Plastics like DURAPREME® are found in consumer items such as tableware and appliance linings.

DORIC Ribbed Liners

DORIC plastic liners used on the PATRICIAN®, PHOENIX®, TIARA® and TITAN® have strengthening ribs in their design, increasing both impact and compressive strength.

Integra-Bond™ All DORIC burial vaults use a special bonding system. This adhesive bonds the plastic inner liner to the concrete wall and cover.

Integra-Seal™ All DORIC burial vaults use a butyl compound in their seal groove that merges base and cover to form a single sealed unit. This butyl compound is highly resistant to extreme fluctuations in temperature.